Abhesinh J Padhiyar¹, Asst. Prof. Vashim G Machhar²

¹M.E. CAD/CAM, Noble Group of Institute, Junagadh, Gujarat ²mechanical Department, Noble Group of Institute, Junagadh, Gujarat

Abstract - Low rate of heat transfer through cooling fins is the main problem in this type of cooling. The main of aim of this work is to study various researches done in past to improve heat transfer rate of cooling fins by changing cylinder block fin dimensions. So efficiency of the engine is increase by increase the heat transfer. Examples of direct air cooling in modern automobiles are rare. The most common example is the commercials Automobile bike like a Honda Shine, Bajaj bike, Honda splendor etc. From this study, It is conclude about shape try to this fins is more effectively heat transfer in Honda shine bike compare to existing fins. After FEA Analysis it checking on fin whether efficiency of heat transfer increases or not.

Keywords - Fins, Heat transfer rate, Air contact area, FEA, PRO-ENGINEERING, ANSYS.

1. INTRODUCTION

Air-cooling and Water cooling are the main type of the 4S-SI engine cooling system. Water cooling system efficiency is more than air cooling system, but due to some advantages like reduced weight, lesser space requirement and cheaper over water cooling system, most of the Indian Motor-cycles are air-



Figure:1.1 Honda Shine fins [12]

2. SYSTEM MODEL

In this present work FEA analysis of Honda Shine bike fins and it valid with experimentally result. After that FEA analysis and mathematically evaluation of modified existing fins dimensions .To find optimum design of fin with help of trail & error method for increase the contact area to effective heat transfer rate.



Figure-2.3.1:-Measure temp of Honda CB shine^[12]

3. PREVIOUS WORK

- ➢ Element type- solid87
- Analysis Type- Thermal
- Material =Aluminum alloy (Cu 4%,si 9%, Mn 2%, Mg 0.09%)
- Thermal Conductivity= 190 watt/m °C
- ➢ Density= 2770Kg/m³
- Specific Heat= 900J/Kg K
- ➢ Length of fin=73mm
- \blacktriangleright One side height =19.2mm
- Second side height=8.3mm
- Thickness of fin=2.5mm

3.1 FEA ANALYSIS USING ANSYS WORKBENCH SOFTWARE



Figure-3.1.1:- Dimensions of Honda CB Shine fin^[11]

By using messing tool the fin is dived in the 13127 node. Model of messing is shown in figure for more than 10000 elements it takes more time and for fewer elements the accuracy could now good so I divide in 2448 element for better result.



Figure-3.1.2:- Meshing [11]



Figure 3.1.3 boundary conditions[11]

In figure Conduction and convection will occurred in fins during heat transfer. Heat transfer process starts when engine stops. 5 sides of fins are in contact of air and one side is contact of cylinder. So in 5 sides there will heat convection will done and in bottom side heat conduction process done.

Shown in figure Fin come to ambient temperature after 1500 sec.



Figure 3.1.4 boundary conditions[11]

3.2 FEA RESULT

TIME (SEC)	L=73 t=2 h1=8.3 h2=26	L=71 t=2.3 h1=8.3 h2=23	L=73 t=2.5 h1=8.3 h2=19.2 Existing fin	L=72 t=2 h1=9 h2=26	L=73 t=2.5 h1=8 h2=20	L=72 t=2 h1=8 h2=25
5	215 °C	215.°C	216 °C	215℃	215°C	215°C
50	178 °C	182.°C	182°C	177℃	184 °C	177 ℃
100	148 °C	151℃	153 °C	145°C	155 ℃	144℃
200	105°C	107°C	109 °C	99 °C	112 °C	99 °C
300	93 ℃	79 ℃	81 ℃	89°C	84°C	71 ℃
400	57°C	61 ℃	62 °C	54°C	65 ℃	54 ℃
700	35 ℃	36°C	37°C	33 ℃	38 ℃	34 ℃
1120	28 °C	29 °C	29 °C	28 °C	30 °C	28°C
110	28°C	28 °C	29 °C		29 ℃	24 °C
1200		28°C	29 °C		29 ℃	
1250			28 °C		29°C	
1300			28 °C		28 ℃	
1400			28°C		28 ℃	
1500			28°C			

Table 2.1 results of FEA analysis of existing fin^[11]

4. PROPOSED METHODOLOGY

4.1 FEA ANALYSIS OF ONE MODIFIED FINS

After measuring the dimensions of fin.I have generate the model of that fin in FEA software, length of fin as 72 mm and height is one side 9 mm and another side is 26 mm. the thickness of fin is 2mm.



Figure 4.1.1 Modified fin model^[11]



5. SIMULATION/EXPERIMENTAL RESULTS

I take this type different dimensions fins and do its FEA analysis shows reading in below table.

-All fins Ambient temp is 28.32 °C, t = thickness, h1 = one side height, h2 = second side height, L = length in mm



Time (after stop engine)	FEA result readings		
Initial temp.	220°C		
5 sec	216.731 °C		

50 sec	182.99 °C
100 sec	153.3 °C
200 sec	109.89 °C
300 sec	81.51 °C
400sec	62.975 °C
700 sec	37.764 °C
1120 sec	29.743 °C
1500 sec	28.325 °C

Table shows that Compare FEA analysis of the different modified dimensions fin in FEA software length of fin as 72 mm and height is one side 9 mm and another side is 26 mm. the thickness of fin is 2mm dimensions fin is more effectiveness for heat transfer rate .

6. CONCLUSION

Modified fins dimensions as 72 mm and height is one side 9 mm and another side is 26 mm. the thickness of fin is 2mm is more effective compare to existing fins for Honda shine bike.

7. FUTURE SCOPES

Material and geometry change in fins and optimize of Honda shine bike fins heat transfer

REFERENCES

- Prof. Arvind S. Sorathiya, Manankumar B. Joshi, "Heat Transfer Augmentation of Air Cooled 4 stroke SI Engine through Fins", IJREAT, Volume 2, Issue 1, Feb-Mar, 2014.
- [2] P. Hirpara, Prof. Dr. P.P. Rathod "An Effect of Different Parameters of Fins on Heat Transfer of IC Engine", IOSR, 2320-334X,
- [3] Magarajan U. Thundil karuppa Raj R. and Elango "Numerical Study on Heat Transfer of Internal Combustion Engine Cooling by Extended Fins Using CFD", ISCA, Vellore– 632 014, Tamil Nadu,2012.
- [4] Elisa Carvajal Trujillo, Francisco J. Jiménez-Espadafor, José A. Becerra Villanueva "Methodology for the estimation of cylinder inner surface temperature in an air-cooled engine", Elsevier, s/n 41092 Sevilla, Ltd., 2011
- [5] H. Azarkish, S.M.H. Sarvari, A. Behzadmehr "Optimum geometry design of a longitudinal fin with volumetric heat generation under the influences of natural convection and radiation", ELSEVIER, 98135-161 Zahedan, 2010
- [6] Masao yoshida, soichi ishihara "Air cooling effect of fins on a motor cycle engine", JSME, VOL 49,2006.
- [7] Esmail M.A. Mokheimer "Performance of annular fins with different profiles subject to variable heat transfer coefficient", International Journal of Heat and Mass Transfer, 2002.

BOOKS

[8] Heat transfer by Yunus A Cengel

WEBSITE

- [9] Wikipedia. http://en.wikipedia.org/wiki/Fin(extended_surface)
- [10] http://www.matbase.com



[11] Experimental work

[12] ANSYS Software

AUTHOR'S PROFILE

Padhiyar Abhesinh J has received his Bachelor of Engineering degree in Mechanical Engineering from Atmiya Institute of Engineering & science College, Rajkot in the year 2013. At present he is pursuing M.E with the specialization of CAD/CAM in Noble engineering college. His area of interested in design.

Vasim G Machhar has received his Bachelor of Engineering in mechanical Engineering from SHANTI LAAL SHAH. At present he is working as an Asst.Professor at noble Engineering College, Junagadh. His areas of interests are design and production.